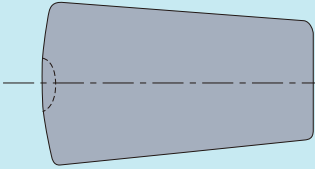


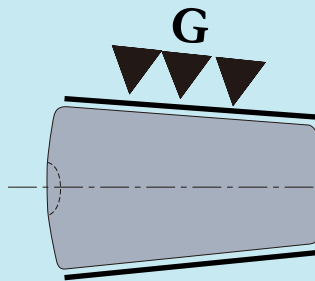
# Machining Process of Taper Roller

## Through-feed Machining

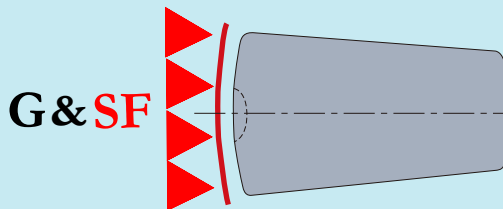
### 1) Header Machining



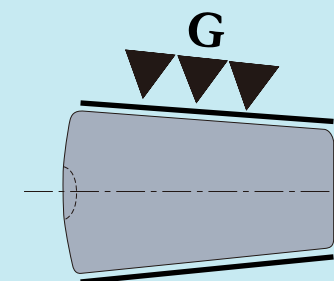
### 2) Through-feed Centerless G.



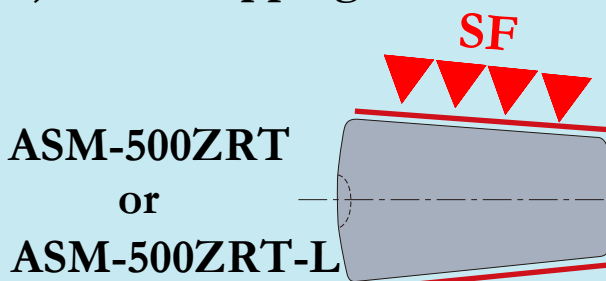
### 3) End Face Stone Lapping EGL-180B or EGL-270Z



### 4) Fine Grinding

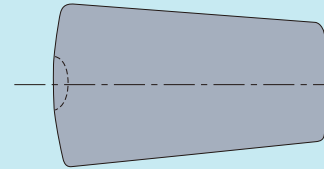


### 5) Stone Lapping

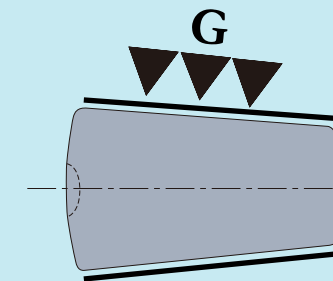


## In-feed Machining

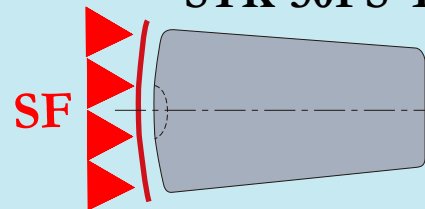
### 1) Header Machining



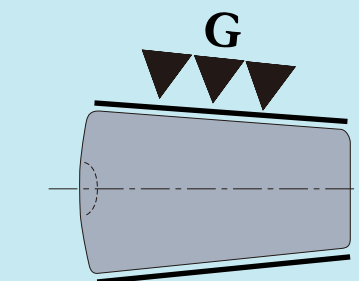
### 2) In-feed Centerless Grinding



### 3) End Face Stone Lapping STK-50FS-T'ZB



### 4) In-feed Centerless Grinding



### 5) Stone Lapping

